

SECTION 088000**GLASS AND GLAZING****PART 1 GENERAL****1.1 GENERAL REQUIREMENTS**

- A. Work of this Section, as shown or specified, shall be in accordance with the requirements of the Contract Documents.

1.2 SECTION INCLUDES

- A. Work of this Section includes all labor, materials, equipment, and services necessary to complete the glass and glazing as shown on the drawings and/or specified herein, including, but not limited to, glazing of the following:
 - 1. Windows.
 - 2. Doors.
 - 3. Entrance assemblies.
 - 4. Interior borrowed lites.
 - 5. Interior mirrors, frameless.

1.3 RELATED SECTIONS

- A. Steel Doors and Frames - Section 081113.
- B. Aluminum Entrances and Storefronts - Section 084313.
- C. Aluminum-Clad Wood Windows - Section 085113.
- D. Toilet Accessories - Section 102813, for framed mirrors.

1.4 PERFORMANCE REQUIREMENTS

- A. General: Provide glazing systems capable of withstanding normal thermal movement and wind and impact loads (where applicable) without failure, including loss or glass breakage attributable to the following: defective manufacture, fabrication, and installation; failure of sealants or gaskets to remain watertight and airtight; deterioration of glazing materials; or other defects in construction.
- B. Glass Design: Glass thicknesses indicated on drawings and/or specified herein are minimums and are for detailing only. Confirm glass thicknesses by analyzing Project loads and in-service conditions. Provide glass lites for various size openings in nominal thicknesses indicated, but not less than thicknesses and in strengths (annealed or heat treated) required to meet or exceed the following criteria:
 - 1. Glass Thicknesses: Select minimum glass thicknesses to comply with ASTM E 1300, according to the following requirements:
 - a. Specified Design Wind Loads: 30 psf or greater if required by Code.
 - 2. Probability of Breakage for Vertical Glazing:

- a. 8 lites per 1000 for lites set vertically or not more than 15 degrees off vertical and under wind action.
 - b. 1 lite per 1000 for lites installed 15 degrees from the vertical and under wind action.
 - c. Load Duration: 60 seconds or less.
- 3. Maximum Lateral Deflection: For glass supported on all four edges, provide thickness required that limits center deflection at design wind pressure to 1/100 times the short side length or 1/2", whichever is less.
- 4. Thermal Movements: Provide glazing that allows for thermal movements resulting from the following maximum change (range) in ambient and surface temperatures acting on glass framing members and glazing components. Base engineering calculation on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.
 - a. Temperature Change (Range): 120 deg. F ambient; 180 deg F, material surfaces.
- 5. Thermal Solar Performance: See Article 2.2 herein.
- C. Glass units shall be annealed, heat strengthened, or fully tempered where required to meet wind load and safety glazing requirements, as shown, specified, or recommended by the glass fabricator, and as required by the prevailing Building Code.

1.5 SUBMITTALS

- A. Product Data: Submit manufacturer's printed product data, specifications, standard details, installation instructions, use limitations and recommendations for each material used. Provide certifications that materials and systems comply with specified requirements.
- B. Submit compatibility and adhesion test reports from sealant manufacturer indicating materials were tested for compatibility and adhesion with glazing sealant, as well as other glazing materials including insulation units.
- C. Verification Samples: Submit representative samples of each glass and glazing material that is to be exposed in completed work. Show full color ranges and finish variations expected. Provide glass samples having minimum size of 144 sq. in. and 6 in. long samples of sealants and glazing materials; all samples shall bear the name of the manufacturer, brand name, thickness, and quality
- D. Calculations: Provide wind load charts, calculations and certification of performance of this work. Indicate how design requirements for loading and other performance criteria have been satisfied. Document shall be signed and sealed by a Professional Engineer licensed in the State of New York.
- E. Test Reports: Provide certified reports for specified tests.
- F. Warranties: Provide written warranties as specified herein.

1.6 QUALITY ASSURANCE

- A. Source: For each glass and glazing type required for work of this Section, provide primary materials which are products of one manufacturer. Provide secondary or accessory materials which are acceptable to manufacturers of primary materials.

- B. Installer: A firm with a minimum of three years' experience in type of work required by this Section and which is acceptable to manufacturers of primary materials; and with a successful record of in-service installations similar in size and scope to this Project.
- C. Glass Thickness: Glass thicknesses shown on drawings and/or specified herein are minimum thicknesses. Determine and provide size and thickness of glass products that are certified to meet or exceed performance requirements specified in this Section. Provide units with proper thickness, edge clearance and tolerance to comply with recommendations of glass manufacturer.
- D. Glazing Publications: Comply with published recommendations of glass product manufacturers and organizations below, unless more stringent requirements are indicated.
 - 1. GANA Publications: GANA's "Glazing Manual."
 - 2. SIGMA Publications: SIGMA TM-3000, "Vertical Glazing Guidelines for Sealed Insulating Glass Units."
- E. Safety Glazing Products: Comply with testing requirements in 16 CFR 1201.
 - 1. Subject to compliance with requirements, obtain safety glazing products permanently marked with certification label of the Safety Glazing Certification Council.
 - 2. Where glazing units, including Kind FT glass, are specified in Part 2 articles for glazing lites more than 9 sq. ft. in exposed surface area of one side, provide glazing products that comply with Category II materials, for lites 9 sq. ft. or less in exposed surface area of one side, provide glazing products that comply with Category I or II materials, except for hazardous locations where Category II materials are required by 16 CFR 1201 and regulations of authorities having jurisdiction.
- F. Insulating Glass Certification Program: Permanently marked on spacers with appropriate certification label of the following testing and inspecting agency:
 - 1. Insulating Glass Certification Council.
 - 2. Associated Laboratories, Inc.
 - 3. Insulating Glass Manufacturers Alliance.

1.7 TESTS

- A. Preconstruction Sealant Test: Submit samples of materials to be used to glazing sealant manufacturer to determine sealant compatibility. Include samples of glass, gaskets, glazing materials, framing members, and other components and accessories of glazing work. Test in accordance with ASTM C 794 to verify what type of primers (if any) are required to ensure sealant adhesion to substrates.
 - 1. Submit minimum of nine pieces of each type and finish of framing member, and nine pieces of each type, class, kind, condition, and form of glass, including monolithic and insulating glass for adhesion tests.
 - 2. Provide manufacturer's written report and recommendations regarding proper installation.

1.8 PROJECT CONDITIONS

- A. Weather: Perform work of this Section only when existing or forecasted weather conditions are within limits established by manufacturers of materials and products used.
- B. Temperature Limits: Install sealants only when temperatures are within limits recommended by sealant manufacturer, except, never install sealants when temperatures are below 40 deg. F.

1.9 DELIVERY, STORAGE AND HANDLING

- A. Deliver materials and products in unopened, factory labeled packages. Store and handle in strict compliance with manufacturer's instructions and recommendations and GANA Manual.
 - 1. Protect materials from moisture, sunlight, excess heat, sparks and flame.
 - 2. Sequence deliveries to avoid delays, but minimize on-site storage.

1.10 WARRANTIES

- A. General: Warranties shall be in addition to, and not a limitation of, other rights the City of New York may have under the Contract Documents.
- B. Manufacturer's Special Project Warranty on Coated Glass Products: Provide written warranty signed by manufacturer of coated glass agreeing to furnish f.o.b. point of manufacture, freight allowed project site, within specified warranty period indicated below, replacements for those coated glass units which develop manufacturing defects. Manufacturing defects are defined as peeling, cracking or deterioration in metallic coating due to normal conditions and not due to handling or installation or cleaning practices contrary to glass manufacturer's published instructions.
 - 1. Warranty Period: Manufacturer's standard but not less than five (5) years after date of substantial completion.
- C. Manufacturer's Special Project Warranty on Insulating Glass: Provide written warranty signed by manufacturer of insulating glass agreeing to furnish f.o.b. point of manufacture, freight allowed project site, within specified warranty period indicated below, replacements for those insulating glass units developing manufacturing defects. Manufacturing defects are defined as failure or hermetic seal of air space (beyond that due to glass breakage) as evidenced by intrusion of dirt or moisture, internal condensation or fogging, deterioration of protected internal glass coatings, if any, and other visual indications of seal failure or performance; provided the manufacturer's instructions for handling, installing, protecting and maintaining units have been complied with during the warranty period.
 - 1. Warranty Period: Manufacturer's standard but not less than ten (10) years after date of substantial completion.

PART 2 PRODUCTS**2.1 ACCEPTABLE MANUFACTURERS/FABRICATORS**

- A. All glass and glazing used at the exterior of the Project shall be manufactured by the same manufacturer. The same manufacturer and the same furnace shall be used for

all tempered and heat strengthened glass used throughout the project. Acceptable manufacturers include, but are not limited to, the following, or an approved equal:

1. PPG Industries.
2. Guardian Industries.
3. Pilkington.
4. AFG.
5. JE Berkowitz, LP.
6. Viracon.

2.2 GLASS MATERIALS AND PRODUCTS

- A. Clear Float Glass: ASTM C 1036, Type I (Transparent, Flat), Class 1 (Clear), Quality q3, minimum 1/4" thick.
- B. Clear Tempered Glass: ASTM C 1048, Condition A (Uncoated), Type I (Transparent, Flat), Class 1 (Clear), Quality q3, Kind FT, minimum 1/4" thick.
- C. Insulating Glass (**GL-1**): Insulating glass unit shall consist of 1/4" clear exterior lite of float (or tempered, where required) glass with Low E coating on No. 2 face, 1/2" air space and 1/4" clear interior lite of float (or tempered, where required) glass. Provide factory assembled units of organically sealed panes of glass enclosing a hermetically sealed dehydrated air space, complying with ASTM E 2190, and as follows:
 1. Sealing System: Dual Seal.
 2. Primary Sealant: Polyisobutylene.
 3. Secondary Sealant: Silicone, General Electric IGS 3204 or IGS 3100, Rhodorsil Rhodotherm 542 or 543, Dow Corning 982, or approved equal.
 - a. Primary and secondary seals shall not contain voids and must be continuously bonded to the glass structure.
 4. Spacer: Clear finish aluminum with welded, soldered, or bent corners.
 5. Desiccant: Molecular sieve, silica gel, or blend of both.
 6. Air Space Thickness: 1/2".
 7. Glass Thickness: 1/4" minimum.
 8. Low 'E' Coating: Provide high-performance, clear, metallic coating, VE1-2M, as manufactured by Viracon, or approved equal. Provide Low 'E' coating which has the following performance characteristics when applied to the No. 2 surface of 1" insulating units, both lites 1/4" clear:
 - a. Visible Light Transmittance: 67%.
 - b. Shading Coefficient: 0.43.
 - c. Solar Energy Transmittance: 30%.
 9. Units shall be certified for compliance with seal classification "CBA" by the Insulating Glass Certification Council (IGCC) or by IGMA, and tested in accordance with the above ASTM Test Methods.

- D. Frameless Mirrors: 1/4", Quality q2, clear float glass with silver, copper, and organic coating, and as follows:

1. Edges: Uniformly ground and polished.

2.3 GLAZING MATERIALS AND PRODUCTS

- A. General: Provide sealants and gaskets with performance characteristics suitable for applications indicated. Ensure compatibility of glazing sealants with insulating glass sealants and with any other surfaces in contact.
- B. General Glazing and Cap Bead Sealant: Provide sealant with maximum Shore A hardness of 50. Provide one of the following or an approved equal:
1. Dow Corning 795.
 2. General Electric Silglaze N 2500 or Contractors SCS-1000.
 3. Tremco Spectrem 2.
- C. Weather Seal Sealant: Provide non-acid curing sealant with movement range $\pm 50\%$, ASTM C 719. Provide one of the following or an approved equal:
1. Dow Corning 795.
 2. General Electric Silpruf.
 3. Tremco Spectrem 2.
- D. Backer Rod: Closed cell non-gassing polyethylene rod with rod diameter 25% wider than joint width.
- E. Dense Elastomeric Compression Seal Gaskets: Provide molded or extruded neoprene or EPDM gaskets, Shore A hardness of 75 ± 5 for hollow profile, and 60 ± 5 for solid profiles, ASTM C 864.
- F. Cellular, Elastomeric Preformed Gaskets: Provide extruded or molded closed cell, integral-skinned neoprene, Shore A 40 ± 5 , and 20% to 35% compression, ASTM C 509; Type II.
- G. Preformed Glazing Tape: Provide solvent-free butyl-polyisobutylene rubber with 100% solids content complying with ASTM C 1281 AAMA A 800 with integral continuous EPDM shim. Provide preformed glazing tape in extruded tape form. Provide Tremco "Polyshim II" or approved equal.
- H. Setting Blocks: Provide neoprene or silicone blocks with Shore A hardness of 80-90. Provide products certified by manufacturer to be compatible with silicone sealants. Length to be not less than 4". Width for setting blocks to be 1/16" more than glass thickness and high enough to provide the lite recommended by glass manufacturer. When thickness of setting block exceeds 3/4" the glass manufacturer must be consulted for sizes and configuration. In a vented system, setting block shall be designed so as to not restrict the flow of water within the glazing rabbet to the weep holes.
1. Shims: For shims used with setting blocks, provide same materials, hardness, length and width as setting blocks.

2. Structural Silicone Glazing: Provide silicone setting blocks where structural silicone occurs at sills and at insulating units with silicone edge seals.
- I. Edge Blocks: Provide neoprene or silicone as required for compatibility with glazing sealants. Provide blocks with Shore A hardness of 55±5.
- J. Spacers: Elastomeric blocks or continuous extrusions with a Shore A durometer hardness required by glass manufacturer to maintain glass lites in place.
- K. Miscellaneous Glazing Materials: Provide sealant backer rods, primers, cleaners, and sealers of type recommended by glass and sealant manufacturers.
- L. Mirror Adhesive: Palmer's Super Set Mirro-Mastic.
 1. Clips: No. 4 finish Type 304 stainless steel.

2.4 FABRICATION OF GLASS AND OTHER GLAZING PRODUCTS

- A. Fabricate glass and other glazing products in sizes required to glaze openings indicated for Project, with edge and face clearances, edge and surface conditions, and bite complying with written instructions of product manufacturer and referenced glazing standard, to comply with system performance requirements.
- B. Clean-cut or flat-grind vertical edges of butt-glazed monolithic lites in a manner that produces square edges with slight kerfs at junctions with indoor and outdoor faces.
- C. Grind smooth and polish exposed glass edges.

PART 3 EXECUTION

3.1 EXAMINATION

- A. Examine framing glazing, with Installer present, for compliance with the following:
 1. Manufacturing and installation tolerances, including those for size, squareness, and offsets at corners.
 2. Presence and functioning of weep system.
 3. Minimum required face or edge clearances.
 4. Effective sealing between joints of glass-framing members.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Clean glazing channels and other framing members receiving glass immediately before glazing. Remove coatings not firmly bonded to substrates.

3.3 GENERAL GLAZING STANDARDS

- A. Install products using the recommendations from the manufacturer of glass, sealants, gaskets and other glazing materials, except where more stringent requirements are indicated, including those in the GANA "Glazing Manual."

- B. Verify that Insulating Glass Unit (IGU) secondary seal is compatible with glazing sealants.
- C. Install glass in prepared glazing channels and other framing members.
- D. Install setting blocks in rabbets as recommended by referenced glazing standards in GANA Glazing Manual" and IGMA "Glazing Guidelines."
- E. Provide bite on glass, minimum edge and face clearances and glazing material tolerances recommended by GANA "Glazing Manual."
- F. Provide weep system as recommended by GANA "Glazing Manual."
- G. Set glass lites in each series with uniform pattern, draw, bow and similar characteristics.
- H. Distribute the weight of glass unit along the edge rather than the corner.
- I. Comply with manufacturers and referenced industry standards on expansion joint and anchors; accommodating thermal movement; glass openings; use of setting blocks, edge, face, and bite clearances; use of glass spacers; edge blocks and installation of weep systems.
- J. Protect glass edge damage during handling and installation.
- K. Prevent glass from contact with contaminating substances that result from construction operations, such as weld spatter, fireproofing or plaster.
- L. Remove and replace glass that is broken, chipped cracked or damaged in any way.

3.4 GLAZING

- A. Glazing channel dimensions, as indicated on Shop Drawings, provide necessary bite on glass, minimum edge and face clearances, and adequate sealant thicknesses, with reasonable tolerances. Adjust as required by Project conditions during installation.
- B. Protect glass edges from damage during handling and installation. Remove damaged glass from Project site and legally dispose of off Project site. Damaged glass is glass with edge damage or other imperfections that, when installed, could weaken glass and impair performance and appearance.
- C. Apply primers to joint surfaces where required for adhesion of sealants, as determined by preconstruction sealant-substrate testing.
- D. Install setting blocks in sill rabbets, sized and located to comply with referenced glazing publications, unless otherwise required by glass manufacturer. Set blocks in thin course of compatible sealant suitable for heel bead. Install setting blocks at the one greater points of each lite along the horizontal mullion.
- E. Do not exceed edge pressures stipulated by glass manufacturers for installing glass lites.
- F. Provide spacers for glass lites where the length plus width is larger than 50 inches as follows:
 - 1. Locate spacers directly opposite each other on both inside and outside faces of glass. Install correct size and spacing to preserve required face clearances, unless gaskets and glazing tapes are used that have demonstrated ability to

maintain required face clearances and to comply with system performance requirements.

2. Provide 1/8-inch minimum bite of spacers on glass and use thickness equal to sealant width. With glazing tape, use thickness slightly less than final compressed thickness of tape.
- G. Provide edge blocking where indicated or needed to prevent glass lites from moving sideways in glazing channel, as recommended in writing by glass manufacturer and according to requirements in referenced glazing publications.
- H. Set glass lites in each series with uniform pattern, draw, bow, and similar characteristics.
- I. Where wedge-shaped gaskets are driven into one side of channel to pressurize sealant or gasket on opposite side, provide adequate anchorage so gasket cannot walk out when installation is subjected to movement.
- J. Square cut wedge-shaped gaskets at corners and install gaskets in a manner recommended by gasket manufacturer to prevent corners from pulling away; seal corner joints and butt joints with sealant recommended by gasket manufacturer.
- K. Flush Glazing
1. If the butt joint in the metal framing is in the vertical direction, the glazier shall run the tape initially on the head and sill members going directly over this joint. Should the butt joint in the metal framing run horizontally, tapes must first be applied to the jambs so that it crosses over the joint.
 2. Each tape section shall butt the adjoining tape and be united with a tool to eliminate any opening.
 3. Do not overlap the adjoining length of tape or rubber shim as this will prevent full contact around the perimeter of glass.
- L. Off-Set Glazing
1. Where the glazing legs are off-set, the difference in the rabbet width shall be compensated by employing different glazing tapes with different diameter shims. The difference in shim shall be equal to the size of the off-set. The thinner tape shall be positioned first on the glazing leg closest to the interior. The thicker tape shall be cut to the exact length of the dimension between the applied tapes, and installed on the outermost glazing leg.
 2. Immediately prior to setting glass, paper backing shall be removed. Apply a toe bead of sealant 6" in each direction, from each corner.
 3. Locate setting blocks in the sill member at quarter points, or if necessary to within 6" of each corner. Setting blocks must be set equal distance from center line of the glass and high enough to provide the recommended bite and edge clearances.
 4. Set edge block according to glass manufacturer's recommendations.
 5. Set Glass: The glass shall be pressed firmly against the tape to achieve full contact.

6. In a vented system, apply a heel bead (air seal) of sealant around the perimeter of glass, between the sole of the I.G. unit and the base of the rabbet of the metal framing developing a positive bond to the unit and to the metal framing. The bead of the sealant shall be deep enough so that it will partially fill the channel to a depth of 1/4" between the glass edge and the base of the metal framing rabbet.
7. Interior stops shall be set, and glazing tape spline for the appropriate face clearance shall be rolled into place, compressing the glass to the shim within the glazing tape.

3.5 TAPE GLAZING

- A. Position tapes on fixed stops so that, when compressed by glass, their exposed edges are flush with or protrude slightly above sightline of stops.
- B. Install tapes continuously, but not necessarily in one continuous length. Do not stretch tapes to make them fit opening.
- C. Where framing joints are vertical, cover these joints by applying tapes to heads and sills first and then to jambs. Where framing joints are horizontal, cover these joints by applying tapes to jambs and then to heads and sills.
- D. Place joints in tapes at corners of opening with adjoining lengths butted together, not lapped. Seal joints in tapes with compatible sealant approved by tape manufacturer.
- E. Do not remove release paper from tape until just before each glazing unit is installed.
- F. Apply heel bead of elastomeric sealant as recommended by glass manufacturer or glass frame manufacturer.
- G. Center glass lites in openings on setting blocks and press firmly against tape by inserting dense compression gaskets formed and installed to lock in place against faces of removable stops. Start gasket applications at corners and work toward centers of openings.
- H. Apply cap bead of elastomeric sealant over exposed edge of tape where noted on approved shop drawings.

3.6 GASKET GLAZING (DRY)

- A. Fabricate compression gaskets in lengths recommended by gasket manufacturer to fit openings exactly, with stretch allowance during installation.
- B. Insert soft compression gasket between glass and frame or fixed stop so it is securely in place with joints miter cut and bonded together at corners.
- C. Center glass lites in openings on setting blocks and press firmly against soft compression gasket by inserting dense compression gaskets formed and installed to lock in place against faces of removable stops. Start gasket applications at corners and work toward centers of openings. Compress gaskets to produce a weathertight seal without developing bending stresses in glass. Seal gasket joints with sealant recommended by gasket manufacturer.
- D. Install gaskets so they protrude past face of glazing stops.

3.7 SEALANT GLAZING (WET)

- A. Install continuous spacers, or spacers combined with cylindrical sealant backing, between glass lites and glazing stops to maintain glass face clearances and to prevent sealant from extruding into glass channel and blocking weep systems until sealants cure. Secure spacers or spacers and backings in place and in position to control depth of installed sealant relative to edge clearance for optimum sealant performance.
 - 1. Exterior glazing gasket shall be set a minimum of 1/8" below exterior glazing stop to create a channel for sealant installation.
- B. Force sealants into glazing channels to eliminate voids and to ensure complete wetting or bond of sealant to glass and channel surfaces.
- C. Tool exposed surfaces of sealants to provide a substantial wash away from glass.

3.8 FRAMELESS MIRRORS

- A. Apply mastic to back of mirror "pats" spaced 4 pats/sq. ft.; adjust mirror so that it is plumb and in place to avoid distortion of reflecting images. Allow 1/8" space between back of mirror and wall surface.
 - 1. Apply "pats" using Palmer Electric Applicator.
- B. Apply stainless steel clips at mirror top and bottom; securely clip to substrate using non-corrosive anchors. At drywall back-up anchors must be secured to studs or steel wallplate spanning from stud to stud.

3.9 PROTECTION AND CLEANING

- A. Protect exterior glass from damage immediately after installation by attaching crossed streamers to framing held away from glass. Do not apply markers to glass surface. Remove nonpermanent labels, and clean surfaces.
- B. Protect glass from contact with contaminating substances resulting from construction operations, including weld splatter. If, despite such protection, contaminating substances do come into contact with glass, remove them immediately as recommended by glass manufacturer.
- C. Examine glass surfaces adjacent to or below exterior concrete and other masonry surfaces at frequent intervals during construction, but not less than once a month, for build-up of dirt, scum, alkaline deposits, or stains; remove as recommended by glass manufacturer.
- D. Remove and replace glass that is broken, chipped, cracked, abraded, or damaged in any way, including natural causes, accidents, and vandalism, during construction period.
- E. Clean excess sealant or compound from glass and framing members immediately after application, using solvents or cleaners recommended by manufacturers.
- F. Glass to be cleaned according to:
 - 1. GANA Glass Information Bulletin GANA 01-0300 – "Proper Procedure for Cleaning Architectural Glass Products."
 - 2. GANA Glass Informational Bulletin GANA TD-02-0402 – "Heat Treated Glass Surfaces are Different."

END OF SECTION