

SECTION 07 60 00

SHEET METAL WORK

PART 1 GENERAL

1.1 GENERAL REQUIREMENTS

- A. Work of this Section, as shown or specified, shall be in accordance with the requirements of the Contract Documents.

1.2 SECTION INCLUDES

- A. Work of this Section includes all labor, materials, equipment and services necessary to complete the sheet metal work, as indicated on the drawings and/or specified herein, including but not limited to, the following:
 - 1. Stainless steel cap metal flashing.
 - 2. Field fabricating (including bending, cutting, soldering, etc.), if required, of stainless steel flashing.
 - 3. Stainless steel flashing elsewhere, where metal flashing is indicated on drawings.
 - 4. Separation of contacting surfaces of dissimilar metals.

1.3 RELATED SECTIONS

- A. Division 1 General Requirements for Multiple Contracts and Supplemental General Requirements.

1.4 SUBMITTALS

- A. Shop Drawings: Submit, showing all materials, finishes, fastenings, joint details, fabrication, construction and relation to adjoining construction.
- B. Samples: Submit 12" x 12" samples of flashing materials and finishes.

1.5 WARRANTY

- A. The Contractor shall warrant that all Metal Flashing Work executed under this Section will be free from defects in materials and workmanship for a period of ten (10) years from date of acceptance of the Project, and he shall remedy any defects in the Metal Flashing Work.

1.6 PRODUCT HANDLING

- A. Protection: Use all means necessary to protect the materials of this Section before, during and after installation and to protect the installed work and materials of all other trades.

- B. Replacements: In the event of damage, immediately make all repairs and replacements necessary at no additional cost to the Owner.

PART 2 PRODUCTS

2.1 MATERIALS

A. Stainless Steel Flashing Materials

1. Stainless Steel Flashing: ASTM A167, Type 304, stainless steel, with 2D finish, dead soft temper, fully annealed, as manufactured by International Nickel Co., Republic Steel Corp., United States Steel, or Washington Steel Corp. Thickness of stainless steel shall be as listed below.
 - a. Concealed Flashings: .012" thick, thirty (30) gauge (U.S. Standard).
 - b. Exposed Flashings: .015" thick, twenty eight (28) gauge (U.S. Standard).
 - c. Edge Strips: .025" thick, twenty four (24) gauge (U.S. Standard).
2. Accessories and Fastenings: AISI, Types 302 and 304 stainless steel.
3. Solder: Composed of sixty (60) percent block tin and forty (40) percent pig lead, except that solder at seams exposed to public view shall be eighty (80) percent tin and twenty (20) percent lead.
4. Flux: An acid type flux manufactured specifically for soldering stainless steel, as approved.

B. Bituminous Paint: Fed. Spec. TT-C-494.

PART 3 EXECUTION

3.1 INSPECTION

- A. Examine the areas and conditions where sheet metal work is to be installed and correct any conditions detrimental to the proper and timely completion of the work. Do not proceed with the work until unsatisfactory conditions are corrected to permit proper installation of the work.

3.2 METAL FLASHING INSTALLATION

- A. Reference Standard: Conform to the requirements of 5th Edition of the Sheet Metal and Air Conditioning Contractors Association (SMACNA) Architectural Sheet Metal Manual.
- B. General: Fabricate and install metal flashing work in accordance with details and specifications of above Reference Standard, with manufacturer's instructions, and as herein specified, to provide a watertight installation. Apply metal flashing to smooth, even, sound, clean, dry surfaces free from defects. Make provisions to allow for expansion and contraction of metal flashing work. Wherever practicable, shop form all metal flashing work and deliver ready for installation. Form metal flashing work accurately to required profiles,

with flat surfaces, straight edges and corners, free from defects. Fold exposed metal edges back not less than 1/2" and form drip.

- C. Nailing: Confine to sheets twelve (12) inches or less in width. Confine nailing to one edge only, locate nails where concealed. Use No. 12 x 1" long flat headed, annular threaded, Type 302 stainless steel nails for nailing to wood blocking; use one (1) inch long masonry nails for nailing to concrete. Space nails four (4) inches o.c. maximum.
- D. Cleating: Use cleats where sheets are more than twelve (12) inches in width. Space cleats approximately twelve (12) inches o.c.. Cleats two (2) inches wide by three (3) inches long, of the same material and weight as the metal flashing being installed. Secure one end of the cleat with two (2) nails and fold edge back over the nail heads. Lock other end into seam or into folded edge of metal flashing sheets. Pre-tin cleats for soldered seams.
- E. Joining: Join metal flashings with one (1) inch locked and soldered seams except at slip joints. Mallet seams flat and solder full length of seam as specified below.
- F. Soldering: Clean and pre-tin edges of metal flashing to be soldered before soldering is begun with solder on both sides for a width of not less than 1-1/2". Solder slowly with well heated metal surfaces. Use ample solder. Show not less than one full inch of evenly flowed solder on seam. Seams shall have a liberal amount of flux brushed in before soldering is commenced. Where soldering paste or killed acid is employed as a flux, soldering shall follow immediately after application of the flux. Upon completion of soldering, clean surfaces of all flux.
- G. Slip Joints: Locate slip joints not more than twenty four (24) feet apart and not more than eight (8) feet from corners. Form slip joints as three (3) inch wide joints with cover piece behind flashing, and fill locked ends neatly with sealant.
- H. Cap Flashing: Install over base flashings, in eight (8) to ten (10) foot lengths, lapped six (6) inches at ends. Cap flashing shall be increased longitudinally to produce spring action to hold bottom edge of cap flashing firmly against base flashing. Cap flashing shall lap base flashing at least four (4) inches, with exposed bottom edge at a forty five (45) degree angle downward and folded back on underside at least 1/2" to form drip. Make cap flashing continuous at corners and angles.
- I. Miscellaneous Flashing: Provide all other miscellaneous metal flashing not specifically mentioned herein, but indicated on drawings and/or required to provide a watertight installation.
- J. Separation of Dissimilar Materials: Back paint surfaces of metal flashing in contact with dissimilar metals or with concrete or masonry with bituminous paint.

END OF SECTION 07 60 00